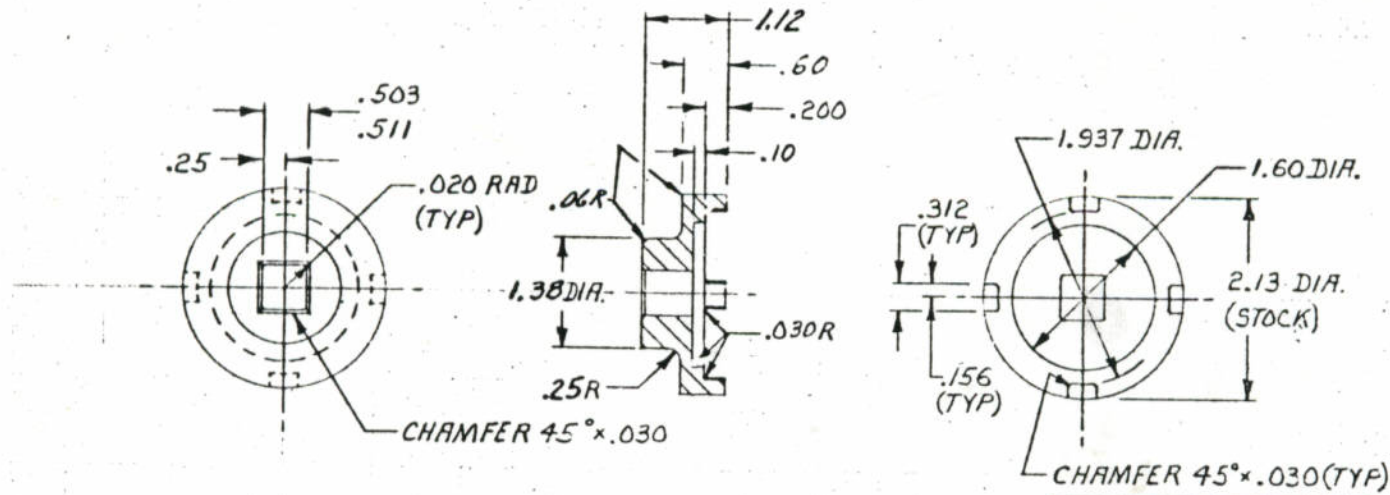


REVISIONS				
SYM	E.O.'S	DESCRIPTION	DRW'N	APP'D



269A9224
KIT

CHOP COPY

5. USED ON 269A1241 PITCH BRG. ASSY.
4. HEAT TREAT RC40 MIN. PER HP 1-1
3. ACID INK STAMP PART NO.
2. PARKER LUBRITE PER HP 4-7A
1. ALL MACHINED SURFACES ¹²⁵ FINISH
NOTES: UNLESS OTHERWISE SPECIFIED

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
				UNLESS OTHERWISE SPECIFIED	DRWN	2.13 DIA x 1.12 4130 STL. BAR	MIL-S-6753
				DIMENSIONAL TOLERANCES	CHK'D		
				3 PLACE DECIMAL ± .010	APP'D		
				2 PLACE DECIMAL ± .03	APP'D		
				ANGULAR ± 0°30'	APP'D		
				DIMENSIONS TO BE MET	APP'D		
				BEFORE PLATING	APP'D		
				CORNER RADIUS .062 ON C	APP'D		
				BORES AND SPOT FACES OF	APP'D		
				1.250 DIA. OR LESS — .03	APP'D		
				RADIUS ON GREATER THAN	APP'D		
				1.250 DIA.	APP'D		
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	SCALE			
APPLICATION		QTY REQD		WRENCH-NAS1441-9 LOCKNUT INSTALLATION			
				HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA			
				269A9224			
				CODE 02731 SHEET 1 OF 1			

REDUCED SIZE PRINT

YELLOW "C" SIZE FORM 344 MAY 1962